

- Actuation & Controls
- Commercial Plumbing & HVAC/R
- Corrosive Fluid PVF Solutions
- Industrial PVF
- Instrumentation
- Sanitary Process Division
- Steam, Hot Water, Humidification
- Pipe Shop Capabilities

## In-House Capabilities



- **Cutting**
  - ¼" to 12" \* - Saw cutting of Carbon, Stainless, Copper, Plastic
  - 14" and above – Plasma torch cutting of Carbon, Stainless
- **Beveling**
  - 1" to 3" – Lathe or Grinder bevel of Carbon & Stainless
  - 4" to 24" \* - Ridgid B-500 Bevel of Carbon & Stainless
    - (Max ½" wall, Min 3" length)
- **Threading 1/8" to 6" \*** - Carbon, Stainless Sch 40 & 80. Minimum lengths to thread both ends:
  - 1/8" to 2" O.D. ....6-1/2" minimum length
  - 2-1/2" to 4" O.D. ....7" minimum length
  - 5" to 6" O.D. ....8" minimum length
- **Roll Grooving**
  - Advanced Groove System (AGS) 14" to 16" \*
  - Original Groove System (OGS) 2" to 16" \*
    - Vic V414 OGS Groover – we have 4 Roll Sets:

OGS Grooving Capabilities				
Roll Set Sizes	Carbon Steel	Stainless Steel Sch5&10	Stainless Steel Sch40&80	Copper
2" to 3-½"	YES	YES	YES	2" to 3"
4" to 6"	YES	YES	YES	
8" to 12"	YES	*	YES	
14" to 16"	YES	*	YES	

4" minimum length for Groove by Groove or Groove by Thread

\*For sizes outside of these ranges we may have 3<sup>rd</sup> party solutions available.